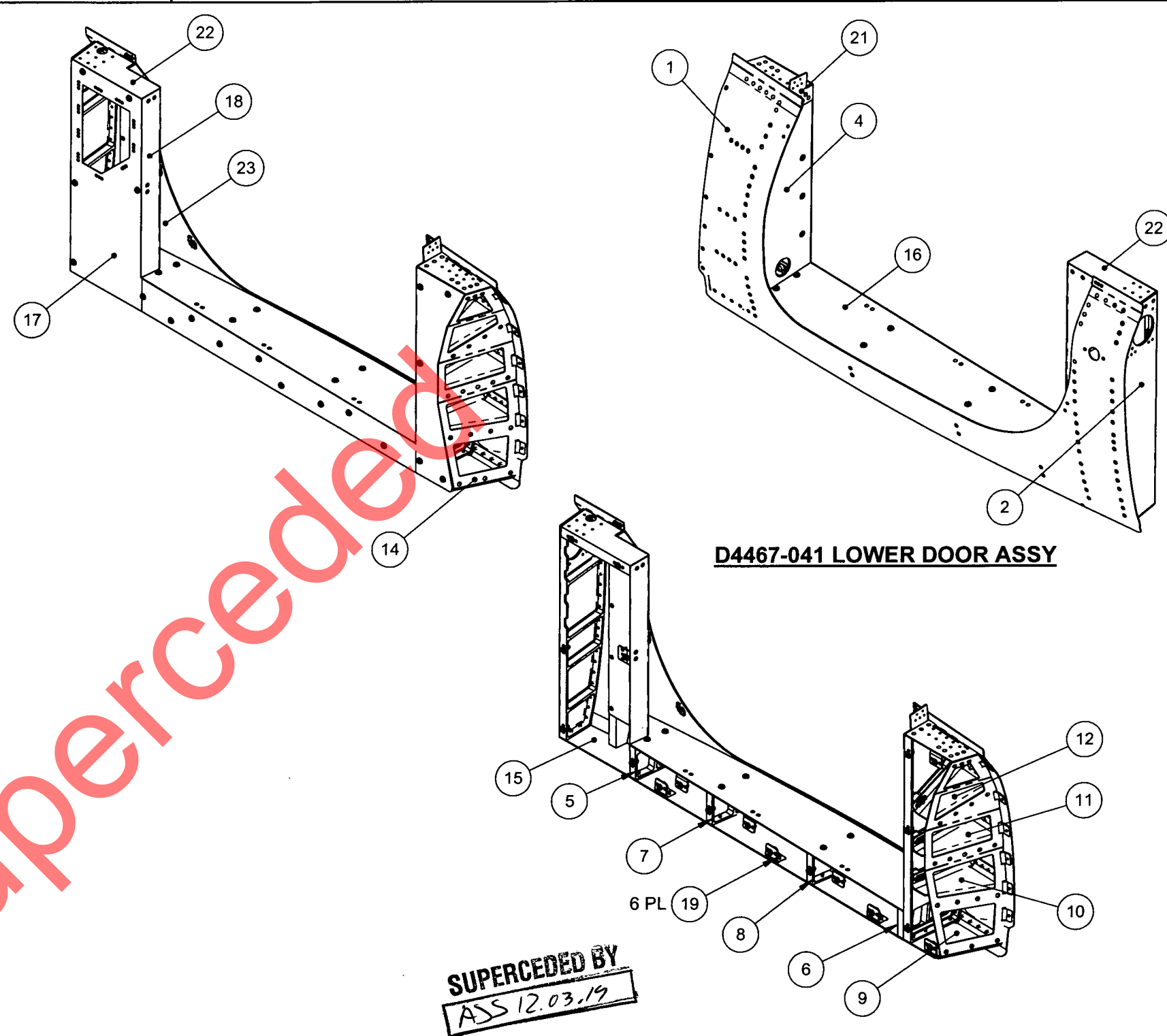
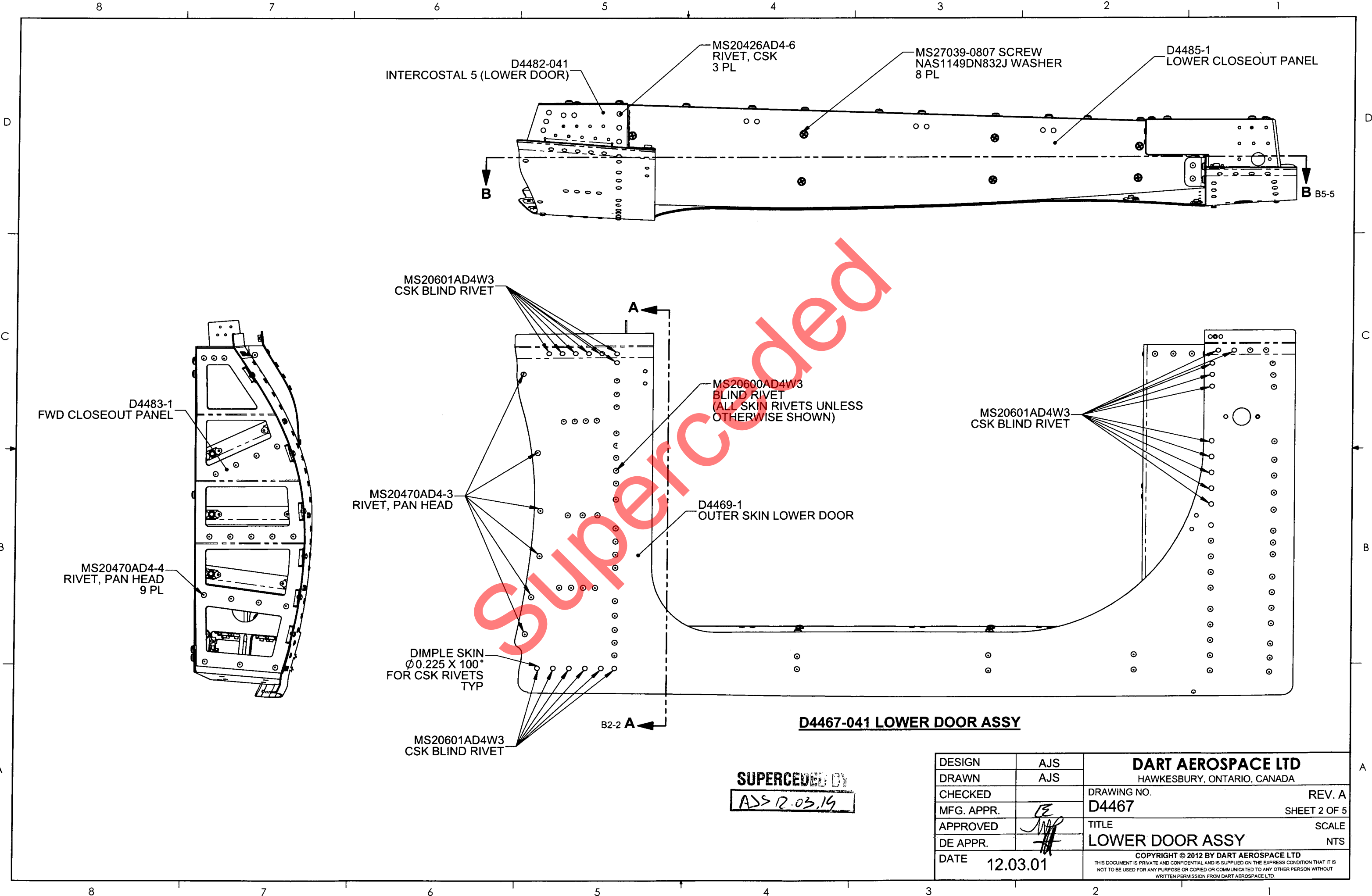


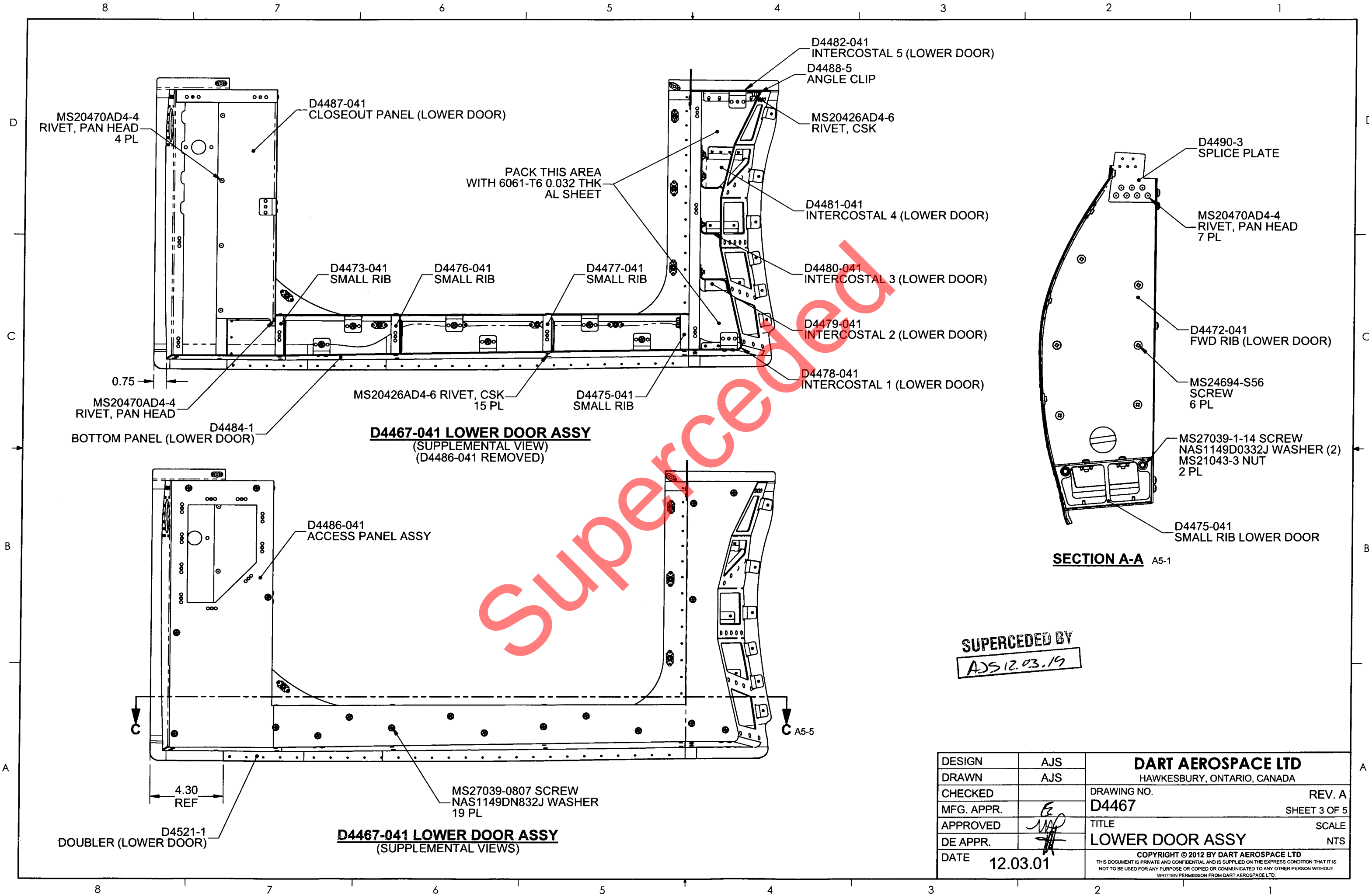
ITEM	QTY -041	P/N	DESCRIPTION
	X	D4467-041	LOWER DOOR ASSY
1	1	D4469-1	OUTER SKIN LOWER DOOR
2	1	D4470-041	AFT RIB ASSY
3	1	D4471-041	MID RIB ASSY
4	1	D4472-041	FWD RIB ASSY (LOWER DOOR)
5	1	D4473-041	SMALL RIB ASSY
6	1	D4475-041	SMALL RIB ASSY
7	1	D4476-041	SMALL RIB ASSY
8	1	D4477-041	SMALL RIB ASSY
9	1	D4478-041	INTERCOSTAL 1 ASSY (LOWER DOOR)
10	1	D4479-041	INTERCOSTAL 2 ASSY (LOWER DOOR)
11	1	D4480-041	INTERCOSTAL 3 ASSY (LOWER DOOR)
12	1	D4481-041	INTERCOSTAL 4 ASSY (LOWER DOOR)
13	1	D4482-041	INTERCOSTAL 5 ASSY (LOWER DOOR)
14	1	D4483-1	FWD CLOSEOUT PANEL (LOWER DOOR)
15	1	D4484-1	BOTTOM PANEL (LOWER DOOR)
16	1	D4485-1	LOWER CLOSEOUT PANEL
17	1	D4486-041	ACCESS PANEL ASSY
18	1	D4487-041	CLOSEOUT PANEL ASSY (LOWER DOOR)
19	6	D4488-1	CLIP
20	1	D4488-5	ANGLE CLIP
21	1	D4490-3	SPLICE PLATE
22	1	D4494-041	UPPER BLOCK ASSEMBLY
23	1	D4521-1	DOUBLER (LOWER DOOR)
24	1	D4570-5	BRACKET
25	20	MS20426AD3-3	RIVET, CSK
26	12	MS20426AD3-4	RIVET, CSK
27	12	MS20426AD4-4	RIVET, CSK
28	24	MS20426AD4-6	RIVET, CSK
29	55	MS20470AD3-3	RIVET, PAN HEAD
30	8	MS20470AD4-3	RIVET, PAN HEAD
31	31	MS20470AD4-4	RIVET, PAN HEAD
32	1	MS20470AD4-6	RIVET, PAN HEAD
33	69	MS20600AD4W3	BLIND RIVET
34	24	MS20601AD4W3	CSK BLIND RIVET
35	2	MS21043-3	NUT
36	9	MS21059L3	NUTPLATE
37	6	MS21059L08	NUTPLATE
38	1	MS21069-08	NUTPLATE
39	1	MS21069L3	NUTPLATE
40	6	MS24694-S56	SCREW
41	2	MS27039-1-14	SCREW
42	29	MS27039-0807	SCREW
43	29	NAS1149DN832J	WASHER
44	4	NAS1149D0332J	WASHER

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 7.98 lbs
8) INSTALL ALL RIVETS WET USING PROSEAL 890 B-2 (PRC)
9) SEAL ALL GAPS ON MATING PARTS USING PROSEAL 890 B-2 (PRC)



A	NEW ISSUE	AJS	12.03.01
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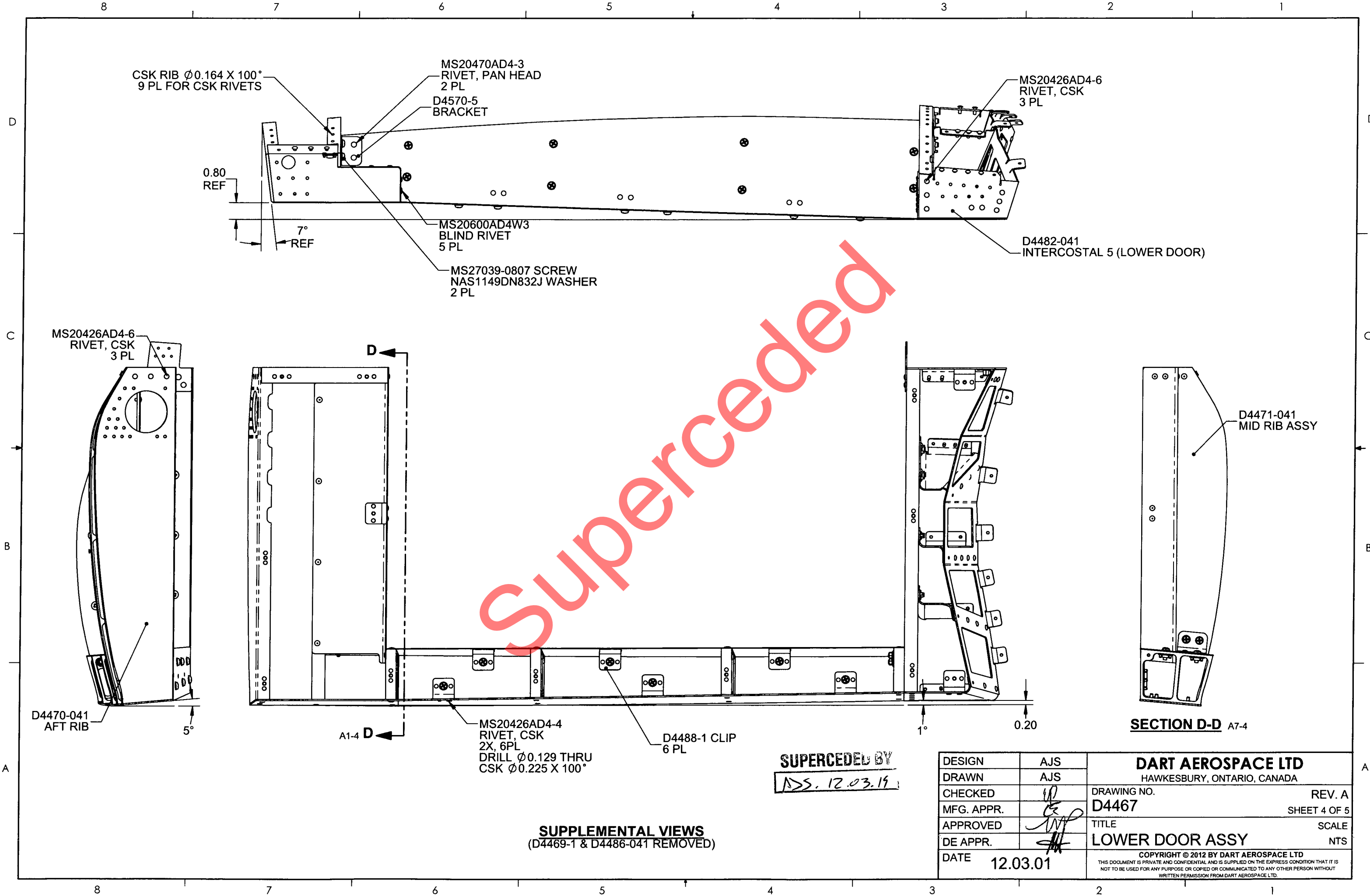




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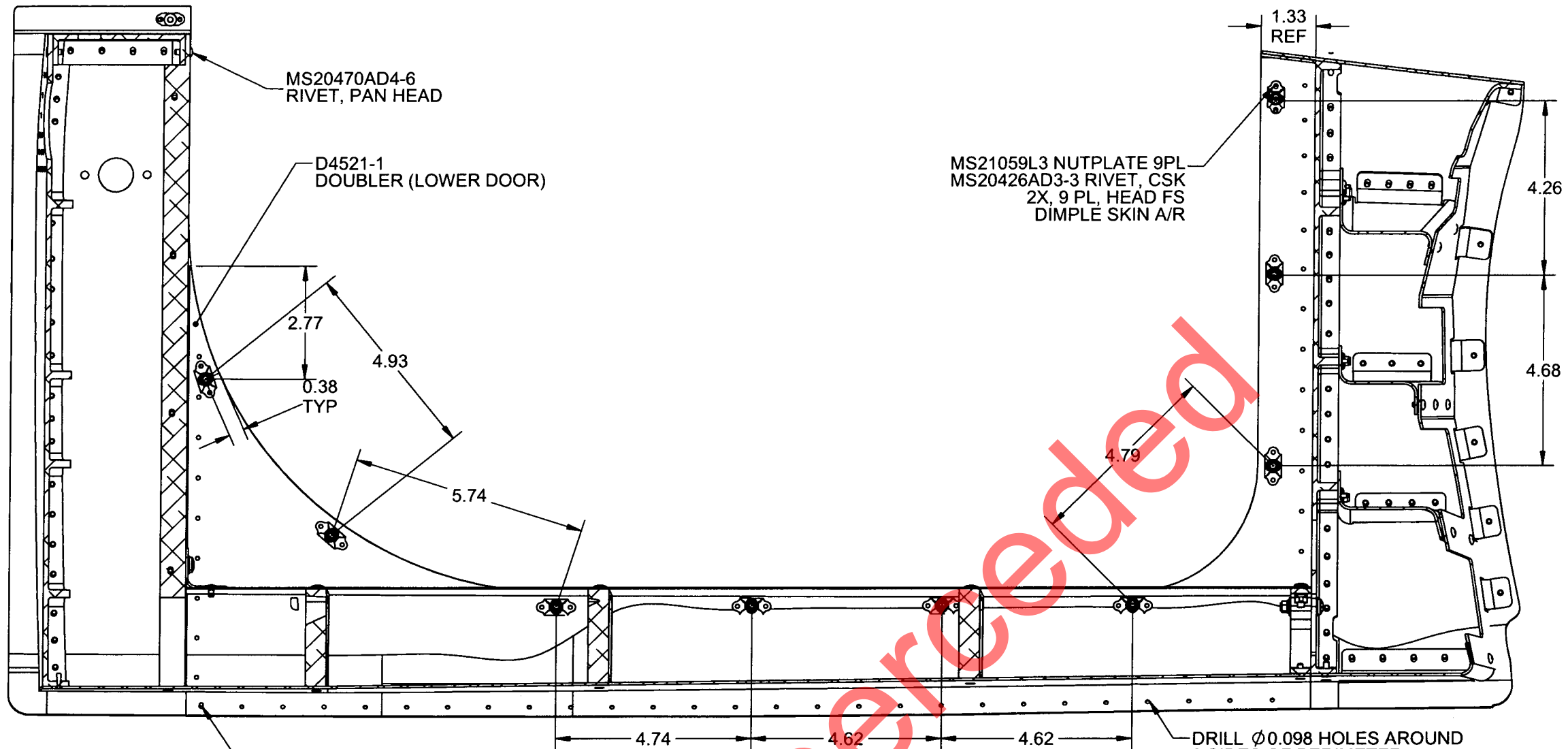
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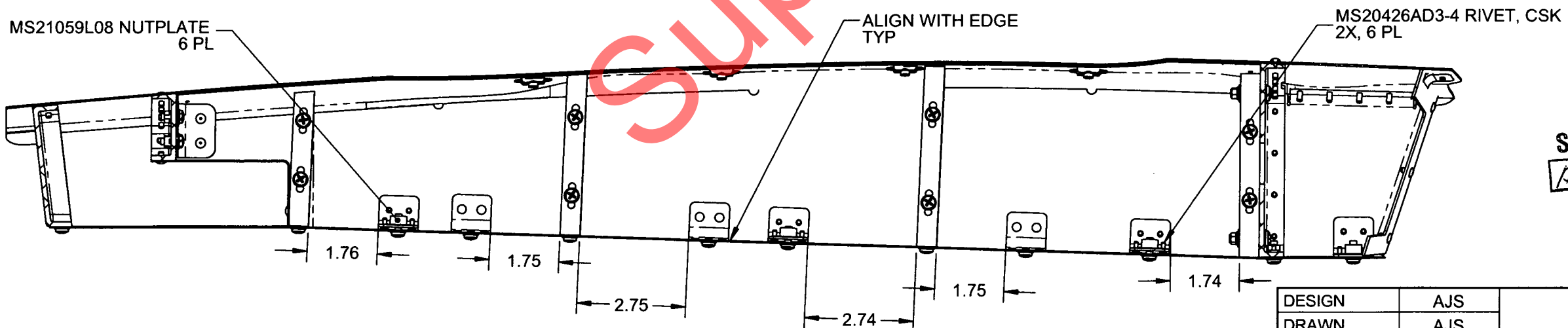
C

B

A



SECTION B-B D1-2



SECTION C-C A4-3

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ADS12.03.17

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